

FIG. 3

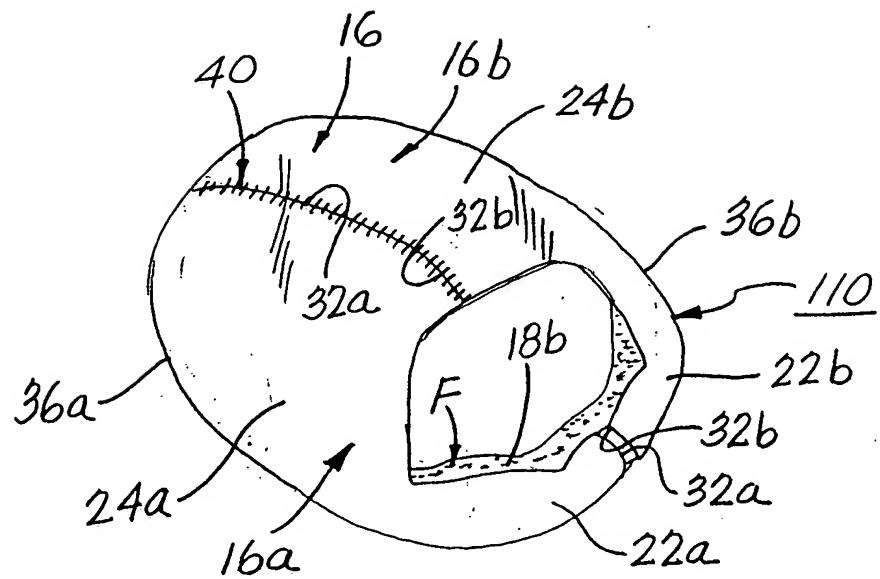


FIG. 4

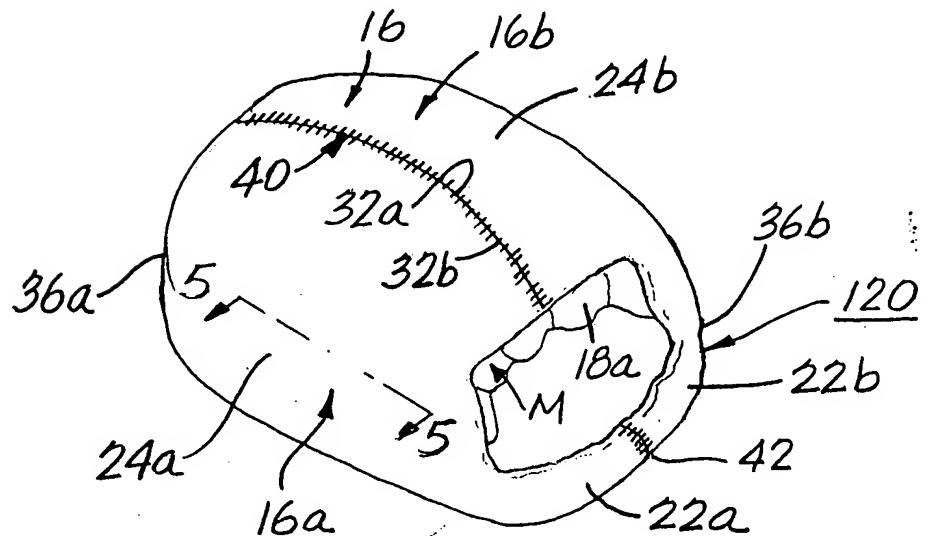


FIG. 5

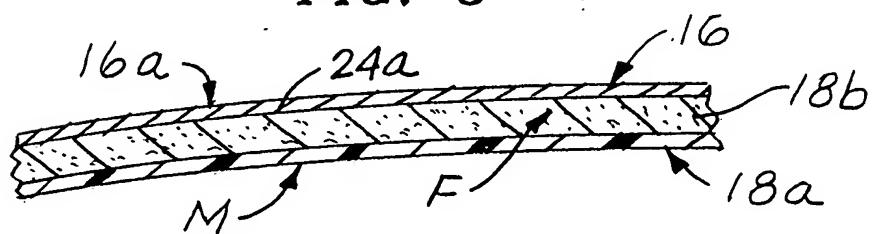


FIG. 5A

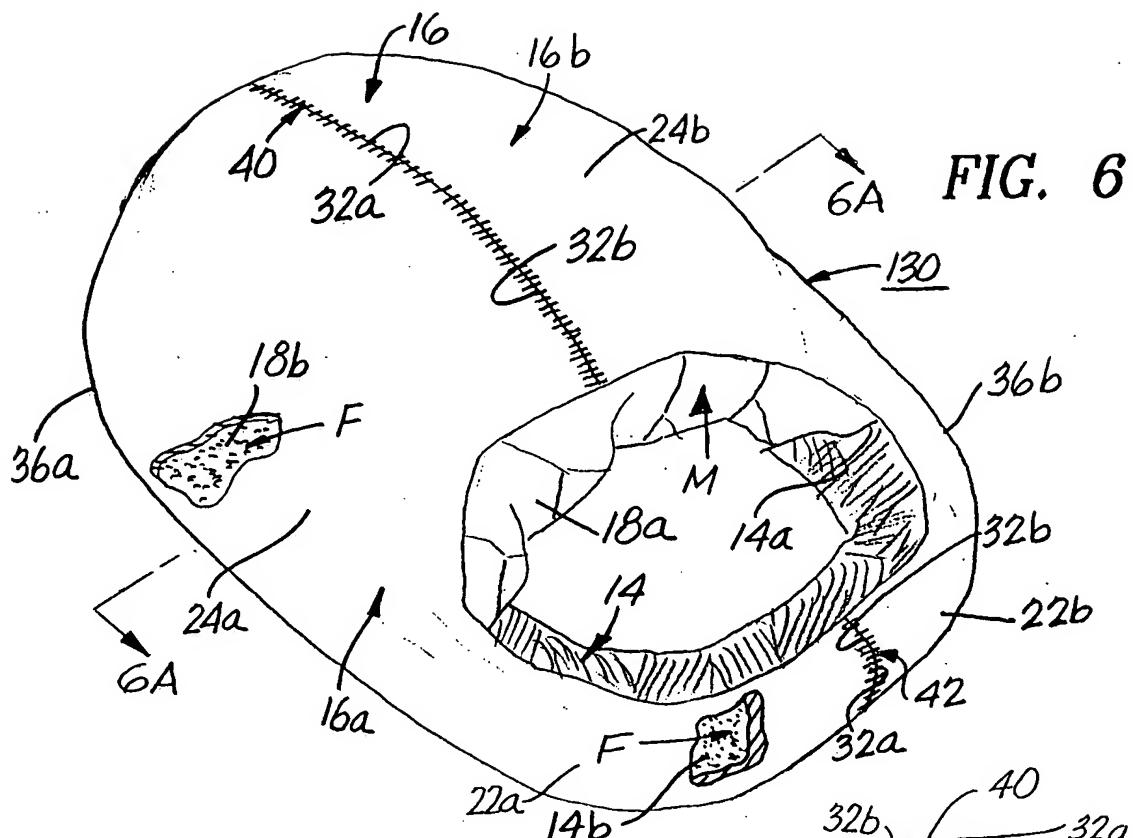


FIG. 6A

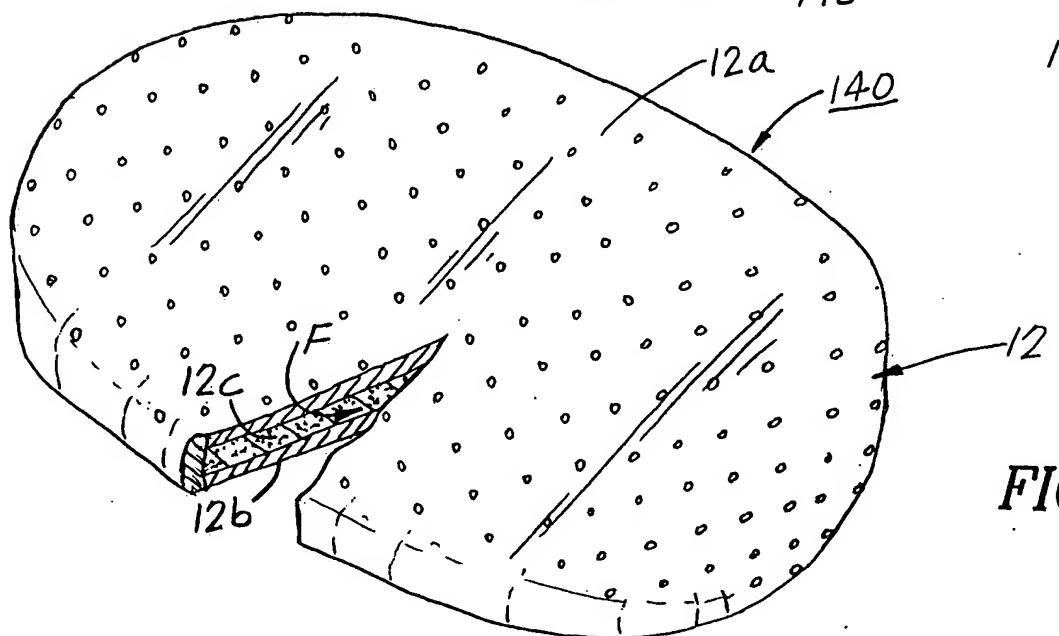
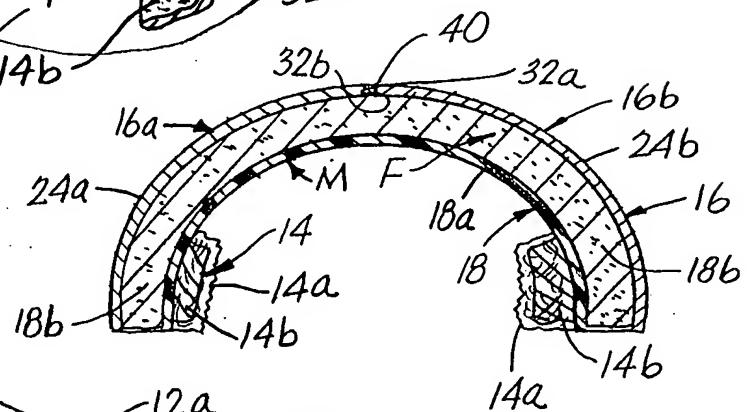


FIG. 7.

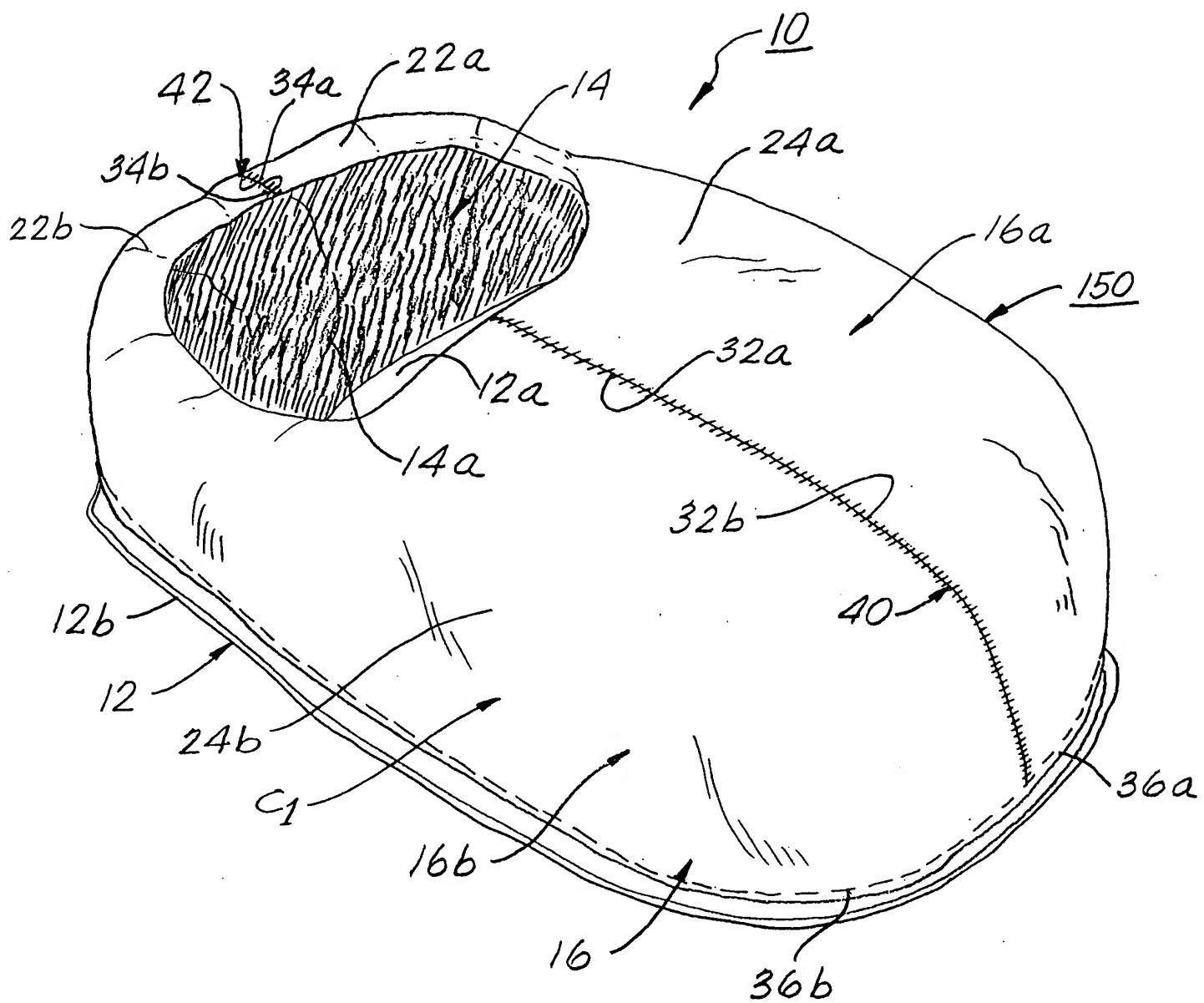


FIG. 8

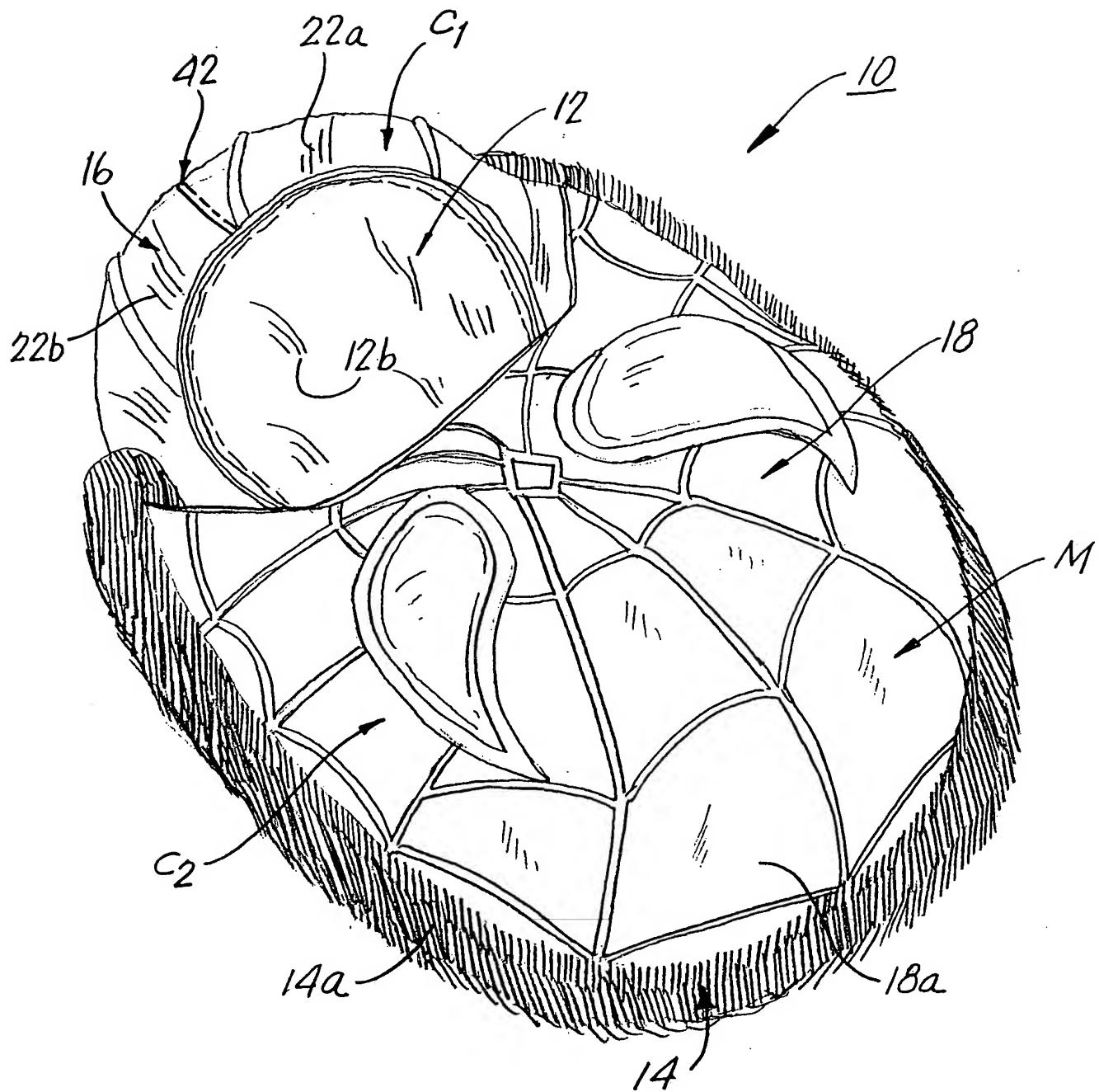


FIG. 9

METHOD OF MANUFACTURING 100 OF THE MASK SLIPPER 10

STEP 1      MOLDING OF THE OUTER LATEX LAYER 18a TO FORM MASK SECTION M USING AN INJECTION MOLDING MACHINE.

STEP 2      DIE CUTTING OF THE SLIPPER COMPONENT PARTS 12, 14, 16 AND 18.

STEP 3      SEWING OF THE LINING SECTIONS 16a AND 16b OF THE INNER LINING SECTION 16 TO THE MASK FILLER MATERIAL 18b OF THE UPPER FOOT SECTION 18 TO FORM A FIRST UPPER COMPOSITE SECTION 110.

STEP 4      SEWING THE OUTER LATEX LAYER 18a OF THE UPPER FOOT SECTION 18 TO THE FIRST UPPER COMPOSITE SECTION 110 TO THEN FORM A SECOND UPPER COMPOSITE SECTION 120.

STEP 5      SEWING OF THE OUTER MATERIAL LAYER 14a AND THE FILLER MATERIAL LAYER 14b OF THE OUTER LAYER SECTION 14 TO THE LINING SECTIONS 16a AND 16b OF THE INNER LINING SECTION 16 AND THE SECOND UPPER COMPOSITE SECTION 120 TO THEN FORM A THIRD UPPER COMPOSITE SECTION 130.

*FIG. 10A*

METHOD OF MANUFACTURING 100 OF THE MASK SLIPPER 10 CONTINUED

STEP 6

SEWING THE LOWER SOLE LAYER 12, THE SOLE FILLER MATERIAL LAYER 12 AND THE UPPER SOLE INNER LINING 12b TO FORM A LOWER SOLE COMPOSITE SECTION 140.

STEP 7

SEWING THE LOWER SOLE COMPOSITE SECTION 140 TO THE THIRD UPPER COMPOSITE SECTION 130 TO THEN FORM AN INSIDE-OUT SLIPPER COMPOSITE 150.

STEP 8

TURNING THE INSIDE-OUT SLIPPER COMPOSITE 150 TO A CORRECT SIDE FORMED MASK SLIPPER 10.

*FIG. 10B*